



THE ROYAL BOROUGH OF  
KENSINGTON  
AND CHELSEA

**Permit with Introductory Note**

**Pollution Prevention and Control (England and Wales)  
Regulations 2000 (as amended)**

**Installation address**

**Melbury Drycleaners  
274 Kensington High Street  
London  
W8 6ND**

**Permit Reference: 07/031956**



THE ROYAL BOROUGH OF  
KENSINGTON  
AND CHELSEA

Permit and introductory note LA-PPC

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**Martin Cranfield  
Associates Ltd**

This Permit has been drafted by Martin Cranfield Associates Limited who are working on behalf of the Local Authority. Any queries regarding the content of this document should be addressed first to Martin Cranfield ([Martin@cranfieldassociates.co.uk](mailto:Martin@cranfieldassociates.co.uk)) on 01825 767686, Fax: 01825 768687. Suite 3 Quarry House, Mill Lane, Uckfield East Sussex TN22 5AA



## **Introductory Note**

*This introductory note does not form a part of the Permit*

The following Permit is issued under Regulation 10 of the Pollution Prevention and Control (England and Wales) Regulations 2000 (as amended) (S.I.2000 No. 1973) (“the PPC Regulations”) to operate an installation carrying out one or more of the activities listed in Part B to Schedule 1 of those Regulations, to the extent authorised by the Permit.

The Permit includes conditions that have to be complied with. It should be noted that aspects of the operation of the installation which are not regulated by those conditions are subject to the condition implied by Regulation 12(10) of the PPC Regulations, that the Operator shall use the best available techniques for preventing or, where that is not practical, reducing emissions from the installation.

Techniques include both the technology used and the way in which the installation is designed, built, maintained, operated and decommissioned.

### **Brief description of the installation regulated by this permit**

**Dry Cleaning Installation** as prescribed by Section 7 of Schedule 1 to the Pollution Prevention and Control Regulations 2000 (England and Wales) utilising the equipment as detailed in Schedule A, subject to the following conditions.

<b>Superseded Licences/Consents/Permits relating to this installation</b>		
<b>Holder</b>	<b>Reference Number</b>	<b>Date of Issue</b>
N/A	N/A	N/A

### **Confidentiality**

The Permit requires the Operator to provide information to the Royal Borough of Kensington and Chelsea. The Council will place the information onto the public registers in accordance with the requirements of the PPC Regulations. If the Operator considers that any information provided is commercially confidential, it may apply to the Royal Borough of Kensington and Chelsea to have such information withheld from the register as provided in the PPC Regulations. To enable the Royal Borough of Kensington and Chelsea to determine whether the information is commercially confidential, the Operator should clearly identify the information in question and should specify clear and precise reasons.

### **Variations to the permit**

This Permit may be varied in the future. If at any time the activity, or any aspect of the activity regulated by the following conditions changes such that the conditions no longer reflect the activity and require alteration, the Regulator should be contacted.



### **Surrender of the permit**

Where an Operator intends to cease the operation of an installation (in whole or in part) the regulator should be informed in writing, such notification must include the information specified in regulation 20(3) of the PPC regulations.

### **Transfer of the permit or part of the permit**

Before the Permit can be wholly or partially transferred to another person, a joint application to transfer the Permit has to be made by both the existing and proposed holders, in accordance with Regulation 18 of the PPC Regulations. A transfer will be allowed unless the Authority considers that the proposed holder will not be the person who will have control over the operation of the installation or will not ensure compliance with the conditions of the transferred Permit.

### **Responsibility under workplace health and safety legislation**

This Permit is given in relation to the requirements of the PPC regulations. It must not be taken to replace any responsibilities you may have under Workplace Health and Safety legislation.

### **Appeal against permit conditions**

Anyone who is aggrieved by the conditions attached to a Permit can appeal to the Secretary of State for the Environment, Food and Rural Affairs. Appeals must be made in accordance with the requirements of Regulation 27 and Schedule 8 of the PPC regulations.

Appeals should be received by the Secretary of State for Environment, Food and Rural Affairs. The address is as follows:

The Planning Inspectorate  
Environmental Pollution Appeals  
Room 4/19 Temple Quay House  
2 The Square, Temple Quay  
BRISTOL  
BS1 6PN

### **Please Note**

An appeal brought under paragraph (1) (c) or (d) in relation to the conditions in a permit will not suspend the effect of the conditions appealed against; the conditions must still be complied with.

- in determining an appeal against one or more conditions, the Act allows the Secretary of State in addition to quash any of the other conditions not subject to the appeal and to direct the local authority either to vary any of these other conditions or to add new conditions.

**End of introductory note**

**Permit issued under the Pollution Prevention and Control Regulations 2000**

**Permit Reference: 07/031956**

The Royal Borough of Kensington and Chelsea (the Regulator) in exercise of its powers under Regulation 10 of the Pollution Prevention and Control Regulations 2000 (S.I. 2000 No. 1973) hereby permits:

**Melbury Drycleaners Ltd** ("the operator")

Whose registered office is:

**24 Orchard Avenue  
London  
N3 3NL**

**Company Number: 05584986**

To operate an installation at:

**Melbury Drycleaners  
274 Kensington High Street  
London  
W8 6ND**

to the extent authorised by and subject to the description and boundaries within the conditions of this Permit.

Signed

**Paul Morse**

Authorised to sign on behalf of  
The Royal Borough of Kensington and Chelsea

Dated



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## PERMIT CONDITIONS

### THE PERMITTED INSTALLATION

1. Operations must be carried out in such a manner that no more than 20 grams of solvent per kilogram of product cleaned and dried shall be emitted as measured and reported annually. The 20 grams includes all organic solvents used within the installation e.g. dry cleaning solvent, water-proofing solutions and spot cleaning solutions.
2. A weekly inventory of solvent usage, product cleaned and solvent waste sent for recovery or disposal shall be maintained and held on site for inspection by the regulator for at least 12 months  
  
Note: The solvent management balance sheet for dry cleaning installations in schedule B to this permit can be used to demonstrate compliance with conditions (1) and (2) (above).
3. The operator shall implement the schedule of procedures, checks and maintenance requirements to each dry cleaning machine as listed in B1.4 of the permit application dated **12 September 2006**.
4. The regulator shall be advised in writing 14 days prior to any proposed significant alteration to the operation, or modification of the installation which may have an effect on emissions of VOC from the installation, in particular changes to the matters listed in condition (3).
5. All operating staff must know where the operating manual for each dry cleaning machine can be found and have ready access to it.
6. All operating staff must have been trained in the operation of each dry cleaning machine and the control and use of dry cleaning solvents. The training received must be recorded.
7. The machine shall be installed and operated in accordance with supplier recommendations, so as to minimise the release of VOC to air, land and water.
8. In the case of abnormal emissions, malfunction or breakdown leading to abnormal emissions the operator must:
  - (a) investigate immediately and undertake corrective action;
  - (b) adjust the process or activity to minimise those emissions; and
  - (c) promptly record the events and actions taken.
  - (d) In this condition abnormal emission will include any detectable solvent smell other than in the area of the dry cleaning machine.
9. In cases of non-compliance causing immediate danger to human health, operation of the activity must be suspended; and the regulator informed within 24 hours.
10. Dry cleaning machines shall be operated as full as the type of materials to be cleaned will allow. (e.g. Full loads for light non delicate materials such as suits. Delicates and heavy materials, such as wedding dresses and blankets may need to be cleaned in part loads).
11. Where cleaning solvents containing VOC are not received in bulk they shall be stored:
  - (a) in the containers they were supplied in with the lid securely fastened at all times other than when in use; and



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- (b) within spillage collectors (*where fitted*), of suitable impervious and corrosion-proof materials and capable of containing 110% of the largest container or, where no spillage collector is fitted or required, away from any drains which may become contaminated as a result of spillage; and
- (c) away from sources of heat and bright light; and
- (d) with access restricted to only appropriately trained staff.

Note: from a health and safety point of view: a well-ventilated area should be used.

12. Where cleaning solvents containing VOC are not received in bulk, the lids of the containers shall only be removed when the container is next to the cleaning machine ready for filling. Cleaning solvents shall be obtained in containers of a size that allows the entire container to be emptied into the machine at each topping up. Once emptied the lid of the container shall be replaced securely.
13. Spot cleaning with organic solvents or organic solvent borne preparations shall not be carried out unless they are the only method of treating a particular stain on the material to be cleaned.
14. The dry cleaning machine loading door shall be kept closed when not in use.
15. The dry cleaning machine loading door shall be closed before the start-up of the machine, and kept closed at all times through the drying and cleaning cycle.
  - (a) All machines installed after 19<sup>th</sup> May 2005 shall have interlocks to prevent start-up of the machine until the loading door is closed and to prevent opening of the loading door until the machine cycle has finished and the cage has stopped rotating.
  - (b) All machines installed after 19<sup>th</sup> May 2005 shall have interlocks to automatically shut down the machine under any of the following conditions: cooling water shortage, failure of the cooling ability of the still condenser, failure of the cooling ability of the refrigeration system or failure in the machine heating system resulting in the inability to dry the load.
16. The still, button trap and lint filter doors shall be closed before the start-up of the machine and kept closed at all times through the drying and cleaning cycle.
  - (a) All machines installed after 19<sup>th</sup> May 2005 shall have interlocks to automatically shut down the machine if the still, button trap and lint filter doors are not properly closed.
17. The still shall have a thermostatic control device or equivalent with which to set a maximum temperature, in accordance with manufacturers' recommendations for the solvent used.
18. The heat source shall automatically switch off at the end of the distillation process. (Continuous distillation during operation is acceptable.)
19. Any spillage tray serving the dry cleaning machine shall have a volume greater than 110% of the volume of the largest single tank within the machine. (*This condition applies to new and most refurbished machines only – see AQ10(06). This does not remove the need to comply with Health & Safety recommendations relating to the fitting of spill trays*)
20. All machines installed after 19<sup>th</sup> May 2005 shall have a secondary water separator to minimise potential solvent losses.



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21. Prior to disposal, containers contaminated with solvent shall be stored with the lids securely fastened to minimise emissions from residues during storage, and labelled so that all who handle them are aware of their contents.
  22. Solvent contaminated waste, for example still residues, shall be stored:
    - (a) in suitable sealed containers with the lid securely fastened at all times other than when in use; and
    - (b) on a suitable impervious floor; and
    - (c) away from any drains which may become contaminated with residues as a result of spillage,
    - (d) away from sources of heat and bright light; and
    - (e) with access restricted to only appropriately trained staff.
- Note: from a health and safety point of view: a well-ventilated area should be used.
23. Equipment to clean up spillages must be quickly accessible in all solvent handling and storage areas.
  24. The operator shall maintain records incorporating details of all maintenance, testing and repair work carried out on each dry cleaning machine and the scales used to weigh the loads, along with details of training required under condition 6. The records shall be available within 7 days upon request by the regulator.
  25. Spares and consumables, in particular those subject to continual wear, shall be held on site, or shall be available at short notice from guaranteed suppliers, so that plant breakdowns can be rectified rapidly.
  26. All PER machines shall have a secondary water separator to minimise potential solvent losses. *(This requirement only applies to new or substantially changed installations.)*

**End of Conditions**



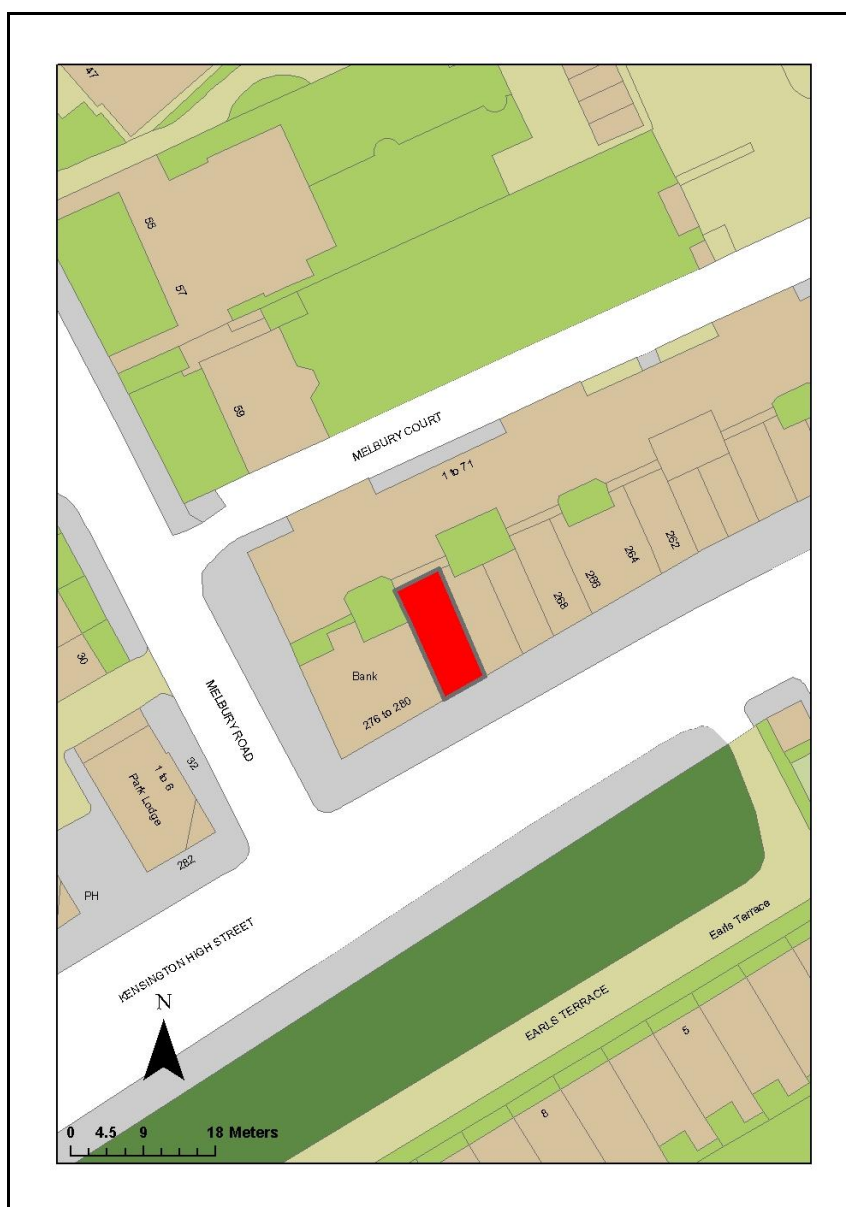


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### Schedule A

Make	Model	Serial Number	Load Capacity (kg)	Date of installation	Dry Cleaning Solvent
Bowe	P18	13503106	18kg	2006	Perchloroethylene

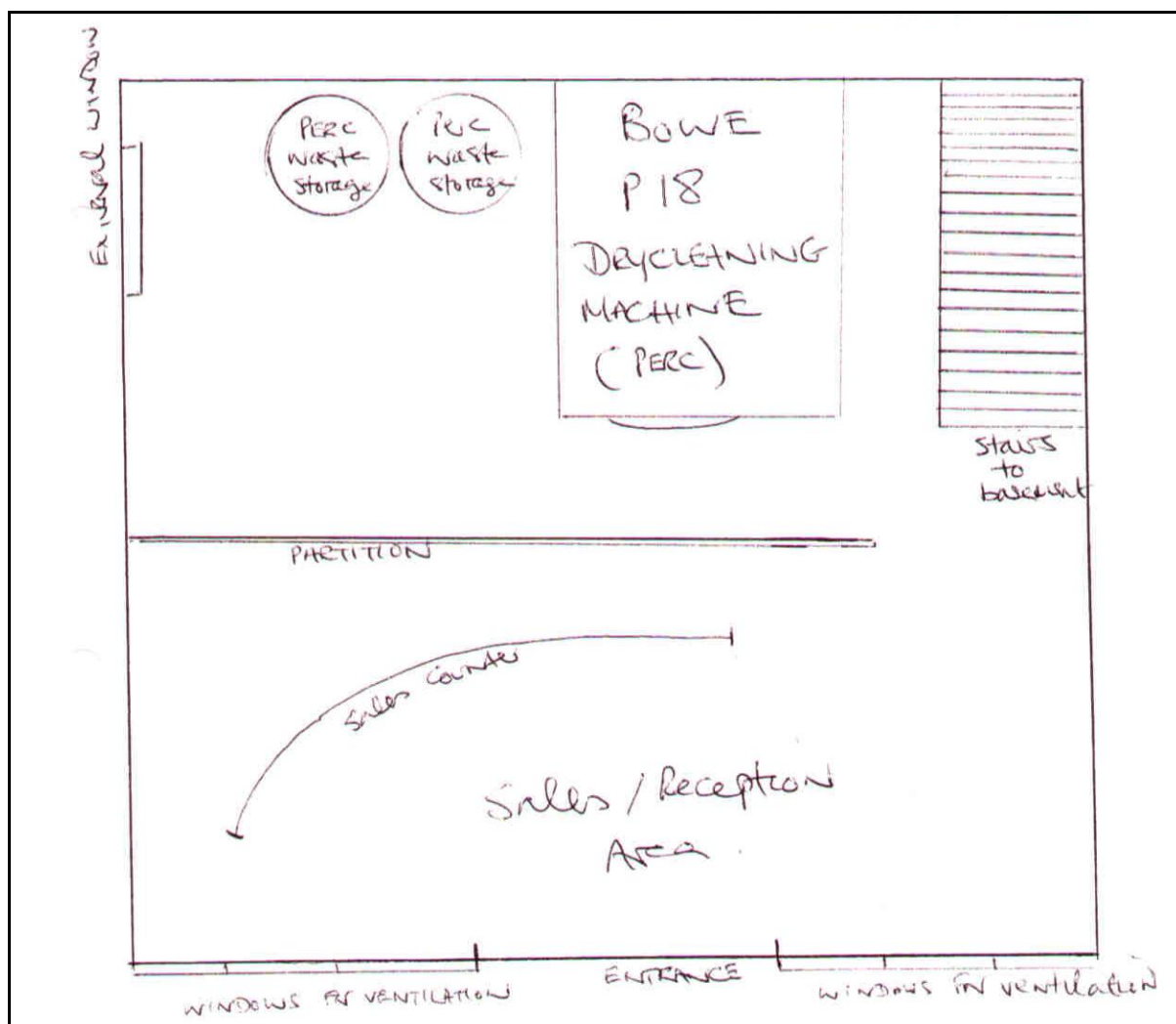
### Location Plan





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### Site Plan





### Schedule B

LAPPC and LAPC

## Appendix 4: Solvent and Product Cleaned Inventory

### Weekly Inventory Sheet: installations using PER machines only

Name of the premises

.....

Permit ref number.....

Start date of week.....

Week Number (1-52).....

Serial Number of machines	Weight of products cleaned (kg)	Initial stock of solvent in machine at start date (litres)	Solvent added to machine over week (litres)	Final stock of solvent in machine at end of week (litres)
<b>Totals</b>	<b>kg(A)</b>	<b>litres(B)</b>	<b>litres(C)</b>	<b>litres(D)</b>

Still residues raked out (litres) and sent for recovery or disposal during week	Still residues pumped out (litres) and sent for recovery or disposal during week
Litres X 0.15	Litres X 0.6
litres(E)	litres(F)

#### Solvent Input(I<sub>1</sub>)

$$\begin{array}{rclclcl}
 \text{Solvent input for week (I}_1\text{)} & = & \text{Initial solvent stock at start of accounting period(B)} & + & \text{Solvent purchased during the accounting period(C)} & - & \text{Final solvent stock at the end of the accounting period(D)} & - & \text{Solvent in waste sent for recovery, or disposal(E+F)} \\
 \text{(I}_{1\text{week}}\text{)} & = & \text{B} & + & \text{C} & - & \text{D} & - & \text{(E+F)}
 \end{array}$$

Note: Schedule B reproduced from Process Guidance Note PG 6/46(04) Dry Cleaning



### Schedule B

LAPPC and LAPC

#### Annual Inventory Sheet: installations using PER machines only

Name of the premises

.....

Permit ref number.....

Date.....

Week number (1-52)	Weight of products cleaned for week (kg) (A)	Solvent Input for week (I <sub>1week</sub> ) (litres)
1		
2		
3 etc		
52		
Totals	A <sub>total</sub> kg	litres(G)

#### Spot Cleaning Correction Factor

**Spot Cleaning 10 litres or less**

**Where 10 litres or less per annum are used of:**

- proprietary solvent borne purchased spot cleaning solutions, and/or
- solvent borne spot cleaning solutions made up from solvent other than the main dry cleaning fluid (PER).

The spot cleaning correction factor is 6.25 (litres) and is already entered into the table below.

**Spot Cleaning more than 10 litres**

**\*Where more than 10 litres per annum are used of:**

- proprietary solvent borne purchased spot cleaning solutions, and/or
- solvent borne spot cleaning solutions made up from solvent other than the main dry cleaning fluid (PER).

Then the method at the end of the Appendix should be used to calculate the correction factor to replace 6.25 in the table below.

Corrected solvent Input for year including solvent borne spot cleaners (I <sub>1</sub> ) (litres)	Corrected solvent Input X Compliance Factor for PER 80kg/litre	Weight of product cleaned for compliance (J) (kg)	Actual weight of product cleaned and dried (A <sub>total</sub> ) (kg)
6.25*+G litres	(6.25*+G) X 80	=J kg	A <sub>total</sub> kg

For PER Compliance the weight of products cleaned and dried in kgs should be at least : J kg

Note: Schedule B reproduced from Process Guidance Note PG 6/46(04) Dry Cleaning



### Schedule B

#### Calculation of Spot Cleaning Correction Factor

#### Calculation of Spot Cleaning Correction Factor

Where more than 10 litres of proprietary solvent borne spot cleaning solutions and/or solvent borne spot cleaning solutions made up from solvent other than the main dry cleaning fluid are used, the actual solvent content of each solvent borne spot cleaning solution has to be determined. For purchased spot solvent borne spot cleaners this information can be obtained from the supplier. For spot cleaners made up within the dry cleaning installation the recipe used should be used to determine the actual solvent content.

Spot Cleaner	Amount used (litres) (P)	Solvent content %(Q)	Specific Gravity of solvent within spot cleaner (grams/litre) (R)	Mass of solvent in spot cleaner used $S=(P \times Q / 100) \times R$
Totals	(P <sub>total</sub> ) litres			(S <sub>total</sub> ) grams

Installations using PER machines only solvent borne spot cleaning correction factor  $= (S_{total}) \text{ grams} \times 0.000625$

Note: Schedule B reproduced from Process Guidance Note PG 6/46(04) Dry Cleaning

**End of Permit**